

DO NOT SCALE FROM THIS PRINT

TABLE 1	
ENTRY STYLE	CONTACT
-PE	C-132-10-XX
-TE	C-132-09-XX

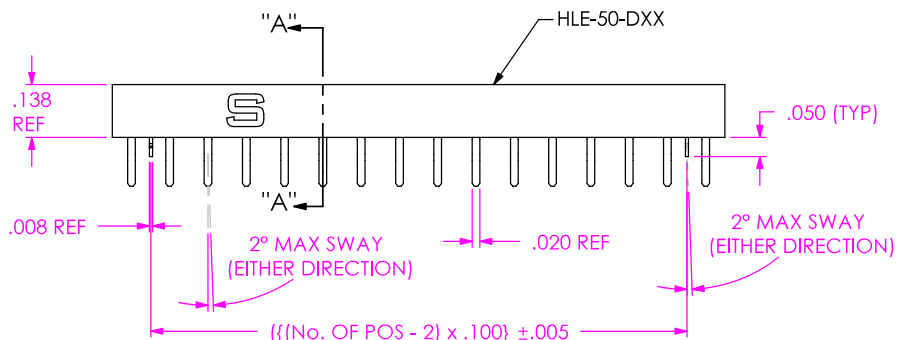
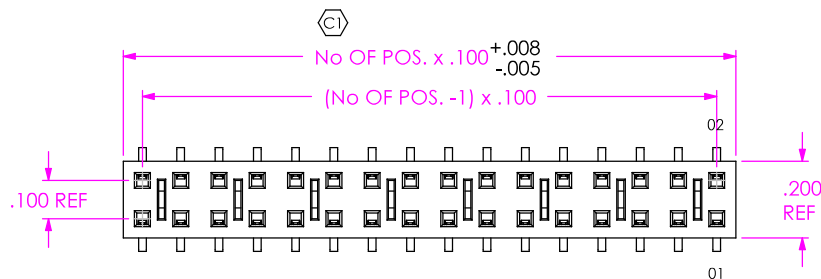
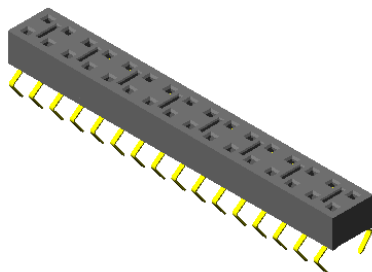


FIGURE 1  
(-PE: PASS THROUGH ENTRY)  
(SHOWN WITH -LC OPTION)

HLE-1XX-02-XX-DV-XX-XX

No OF POSITIONS

-02 THRU -50  
(PER ROW)

LEAD STYLE

-02

PLATING SPECIFICATION

- G: GOLD  
(USE C-132-XX-G)
- L: LIGHT SELECTIVE GOLD  
(USE C-132-XX-L)
- S: SELECTIVE GOLD  
(USE C-132-XX-S)
- LM: LIGHT SELECTIVE GOLD,  
MATTE TIN TAIL (USE C-132-XX-L)
- SM: SELECTIVE GOLD, MATTE TIN  
TAIL (USE C-132-XX-S)

OPTION

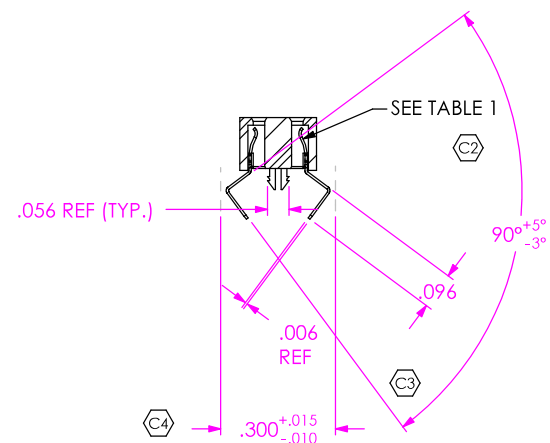
- BE: BOTTOM ENTRY  
(USE HLE-50-DBE)  
(SEE FIG. 3)  
(AVAILABLE ON -PE  
STYLE ONLY)
- LC: LOCKING CLIP  
(USE LC-08-TM-01)  
(AVAILABLE ON -PE  
STYLE ONLY)
- TR: TAPE & REEL  
(2 - 29 POSITIONS ONLY)  
(-TE & -PE OPTIONS ONLY)
- P: METAL PAD  
(USE MPP-02)  
(SEE FIG. 4)

ENTRY STYLE

- PE: PASS THROUGH ENTRY  
(SEE FIG. 1)
- TE: TOP ENTRY  
(SEE FIG. 2)

ROW SPECIFICATION

- DV: DOUBLE VERTICAL  
(USE HLE-50-DXX)



SECTION "A"-"A"

NOTES:

1. Ⓢ REPRESENTS A CRITICAL DIMENSION.
2. CUT ASSEMBLIES AFTER FILL. CUT FLASH TO BE .010 MAX WITH NO FLASH ALLOWED IN HOLES OR EXTENDING BELOW LEADS. WILL LOSE A POSITION FOR EVERY CUT.
3. TUBE POSITIONS 03 THRU 50. LAYER PACKAGE POSITION 02.
4. ENDWALL THICKNESS: .030 ± .003.
5. MINIMUM CONTACT RETENTION IN PLASTIC: 12 OUNCES
6. AFTER PLATING, PIN IS NAMED SUB-C-132-10-X. AFTER FORMING, PIN IS C-132-10-X
7. MAX VARIATION OF 3 DEGREES WITHIN 16 PINS.
8. MEASURE FROM BEND TO TIP OF PIN.
9. MEASURE FROM CONTACT BARB AREA TO TIP OF PIN

UNLESS OTHERWISE SPECIFIED,  
DIMENSIONS ARE IN INCHES.  
TOLERANCES ARE:  
DECIMALS ANGLES  
.XX: ±.01 2°  
.XXX: ±.005  
.XXXX: ±.0020

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**SAMTEC**

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MATERIAL: DO NOT SCALE DRAWING SHEET SCALE: 2:1

BODY: VECTRA E130i  
COLOR: BLACK

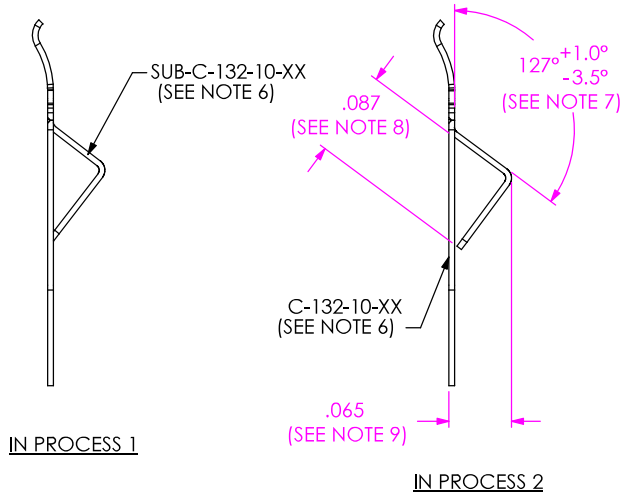
CONTACT: BeCu

F:\DWG\MISC\MKTG\HLE-1XX-02-XX-DV-XX-XX-MKT.SLDDRW

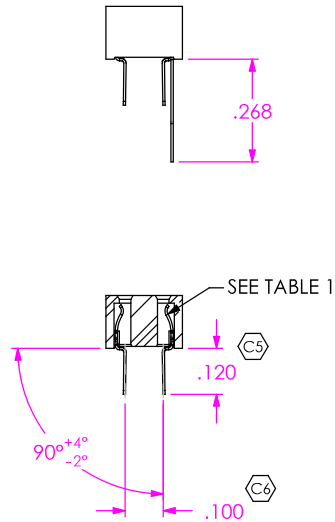
DESCRIPTION:  
.100 C.L. SINGLE BEAM SOCKET STRIP

DWG. NO.  
**HLE-1XX-02-XX-DV-XX-XX**

BY: KEVIN B 10/27/99 SHEET 1 OF 2



IN-PROCESS  
FIGURE 1  
(-PE: PASS THROUGH ENTRY)



IN-PROCESS  
FIGURE 2  
(-TE: TOP ENTRY)

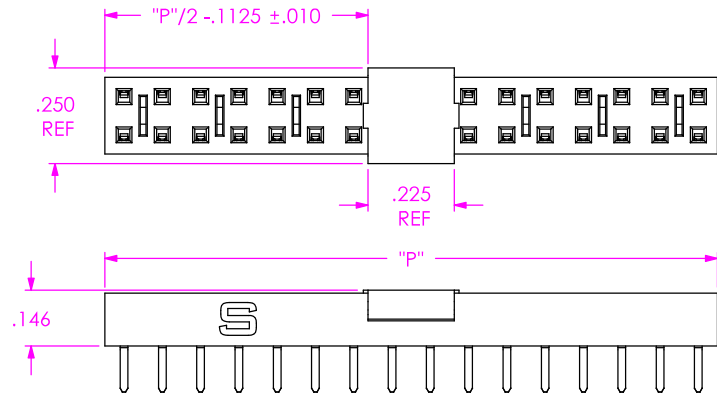


FIGURE 4  
(-TE WITH -P OPTION)

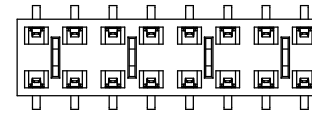
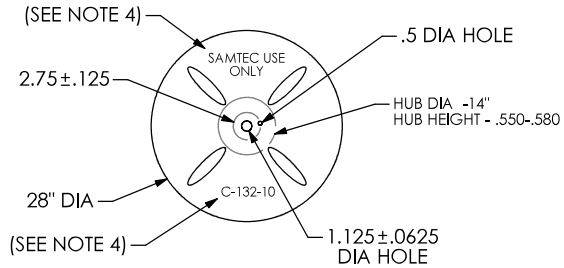


FIGURE 3  
(BOTTOM ENTRY OPTION)

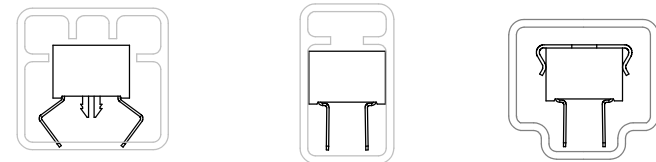


REEL VIEW

NOTES:

1. SUB C-132-10-X PINS ARE FORMED AND PLACED ON REEL SHOWN ABOVE.
2. WOODEN REELS
3. NON-GLOSSY SURFACE
4. IN 2" TALL LETTERS, STENCIL IN BLACK USE "SAMTEC USE ONLY" AND "C-132-10".

ENTRY STYLE	PACKAGING TUBE	PLUG
-PE	PT-1-24-05-38	TP-03
-TE	PT-1-24-11-09	TP-24
-TE-P	PT-1-24-02-38	TP-03



PACKAGING VIEWS

F:\DWG\MISC\MKTG\HLE-1XX-02-XX-DV-XX-XX-MKT.SLDRW

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SHEET SCALE: 2:1



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**HLE-1XX-02-XX-DV-XX-XX**

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